

Date: Tuesday, 12/12/2006 10:30:06 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 29889		
Estimate Number	: 12285		
P.O. Number	: N/A	Part Number	: D33355
This Issue	: 12/12/2006 S.O. No. : N/A	Drawing Number	: D3335 REVA C <i>g</i>
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: N/A C <i>BE</i>
Previous Run	: 25909	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 1/10/2007
Checked & Approved By	: _____	Qty:	4 Um: Each
Comment	: Est. A 06.02.10 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3335	Spring
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Comment: Qty.: 0.5000 Each(s)/Unit Total : 2.0000 Each(s)
 Spring *B# B25925*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut spring as per dwg D3335

SAN 06:12:21 (4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07-02-020

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ID & STOCK *st 424*

07/01/02 PU 7/01/02

(4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/01/02

Job Completion



CL07101103

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 07.01.04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.12.22	2	lost one part one floor	<u> </u> QSI 042	Replace.	SAD 06.12.22	<u> </u> 06.12.22	<u> </u> QSI 042	<u> </u> 06.12.22

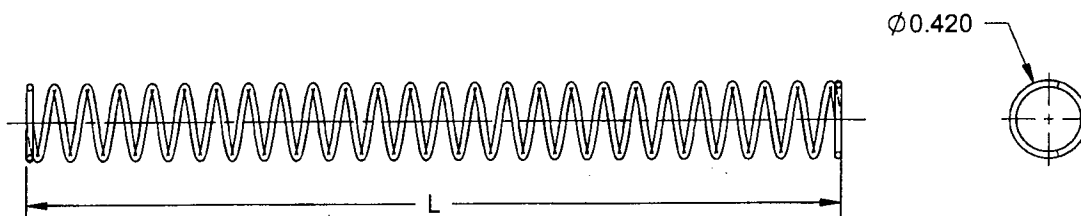
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19	TITLE SPRING SCALE 1:1		
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED
26/03/09

SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29889

NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL, $\phi 0.035$ WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES



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